

RAM-30

MODEL	RAM-30
Tube Diameter:	.125" - 3.0" depending upon endform and material
Tube Wall Thickness	.020" - .083" depending upon endform and material
Hydraulic Cylinders:	Clamp 40 ton vertical with 6" bore 3" stroke Ram 40 ton horizontal with 6" bore 3" stroke
Cycle Time:	8-30 seconds depending upon end form and material
Tooling Shuttle Bar:	2 or 6 position ram shuttle
Dimensions	48.0" Length x 70.0" Width x 90.0" Height
Oil Tank:	70 Gallons
Power:	480v 3 Phase 60 hz
SAFETY & OPTIONAL FEATURES	
Light Curtains Emergency Stop	FAST TECHNOLOGY
Pneumatic Lockout Electrical Lockout	Hydraulic Pressure Tracking
UL or CUL Certification Custom Power Options	Clamp & RAM Speed Monitoring
Custom Control Options Custom Fixture Options	Clamp & RAM Position Tracking
	HMI Diagnostic Monitoring

