





03	С	Removed Clamp Cylinders & Added Center Subassembly	12/30/2016	LJM
03	В	Added Light Curtain & Mirrors	12/30/2016	LJM
02	Α	Added Table Position Scales	9/3/2013	LJM
ISS.	REV.	DESCRIPTION	DATE	BY

Manufacturing L. L. C. Winneconne WI.

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PRELI				

SRB-1000 Single Roller Beader - 4" to 15" Dia. Range Main Assembly

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DRAWN BY: LJM 7/18/2013 APPROVED. BY: SCALE: 1:22 DWG. NO. 19113-01-A01 SHEET 3 OF 3 Est. Weight: 2684.6 Lbs.

UNLESS OTHERWISE SPECIFIED

0.XXXX ±.001" 0.XX ±.015"
0.XXX ±.005" 0.X ±.030"
ANGULAR DIM: ±.5 Deg.
SURFACE FINISH: 125
BREAK ALL SHARP EDGES
ENGRAVE DRAWING NO. ISSUE

