







PRELIMINARY

11/28/2017

12/21/2017

JDT

SHEET 2 OF 2

RAM18-MAIN-C

SCALE: 1:30

10 Tower Road Winneconne, WI 54986 PROTO-1 MANUFACTURING L.L.C. RESERVES PROPRIETARY RIGHTS TO THIS DRAWING AND THE DATA SHOWN THEREON. SAID DRAWING AND DATA ARE NOT TO BE USED OR REPRODUCED FOR ANY REASON WITHOUT THE WRITTEN CONSENT OF PROTO-1 MANUFACTURING L.L.C. **GENERAL NOTES UNLESS SPECIFIED** RAM-18 .) \boxtimes = LEAVE MATERIAL AND MACHINE 0.XXXX = ±.001" 0.XXX = ±.005" 0.XX = ±.015" 0.X = ±.030" ANGLE: ±.5 Deg. PROTO-1 AFTER HEAT TREAT. RAM-18C Main Assembly 2.) T.S. = THEORETICAL SHARP. 3.) SURFACE FINISH: 125 OR BETTER DRAWN BY: 4.) BREAK ALL SHARP EDGES 5.) ENGRAVE DRAWING NO. ON PART CHECKED BY: WWW.PROTO1MFG.COM FIXTURE #: GAGE #: REPRPODUCED FROM: EST. WEIGHT (lbs): 11493.7