


PRELIMINARY

|  |   |   |   |  |  |                             |
|--|---|---|---|--|--|-----------------------------|
| <b>GENERAL NOTES</b><br>1.) ☒ = LEAVE MATERIAL AND MACHINE AFTER HEAT TREAT.<br>2.) T.S. = THEORETICAL SHARP.<br>3.) SURFACE FINISH: 125 OR BETTER<br>4.) BREAK ALL SHARP EDGES<br>5.) ENGRAVE DRAWING NO. ON PART | <b>UNLESS SPECIFIED</b><br>0.XXXX = $\pm .001"$<br>0.XXX = $\pm .005"$<br>0.XX = $\pm .015"$<br>0.X = $\pm .030"$<br>ANGLE: $\pm .5$ Deg. |  | 10 Tower Road Winneconne, WI 54986<br>PROTO-1 MANUFACTURING L.L.C.<br>RESERVES PROPRIETARY RIGHTS TO THIS DRAWING AND THE DATA SHOWN THEREON. SAID DRAWING AND DATA ARE NOT TO BE USED OR REPRODUCED FOR ANY REASON WITHOUT THE WRITTEN CONSENT OF PROTO-1 MANUFACTURING L.L.C.<br><a href="http://WWW.PROTO1MFG.COM">WWW.PROTO1MFG.COM</a> | <b>ISM-6.1</b><br><b>Main Assembly</b><br><b>Main Assembly Drawing</b><br>DRAWN BY: KDN 02/05/2018<br>CHECKED BY: KDN 04/24/2018 | SCALE: 1:14<br>SHEET 2 OF 3<br>DRAWING NUMBER<br><b>ISM6.1-A01</b> | JOB_QTY<br>REV.<br><b>A</b> |
| GAGE #:  | FIXTURE #:  | REPRODUCED FROM: ISM6-A01C  | EST. WEIGHT (lbs): 7646.8   |  |  |                             |