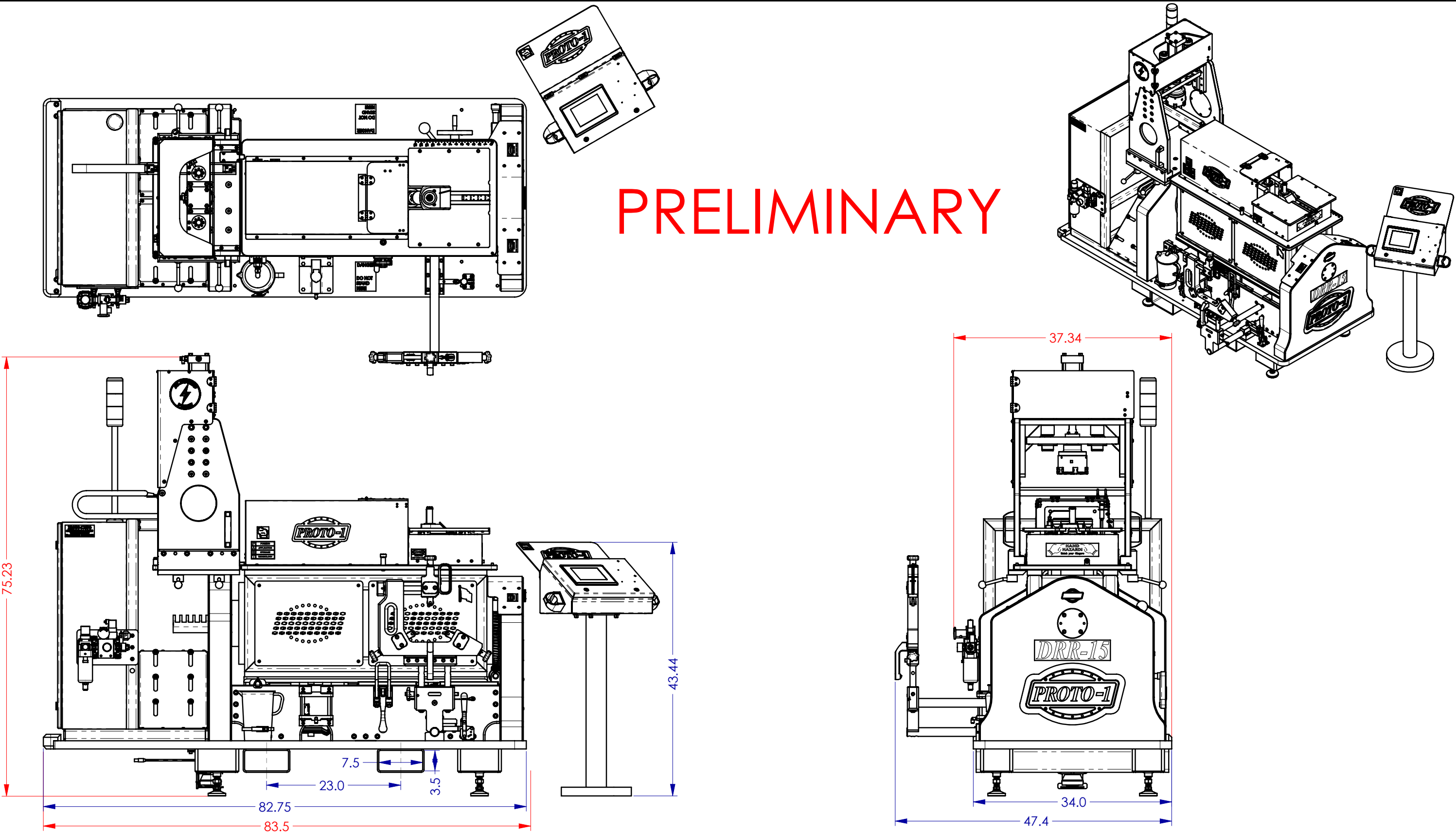
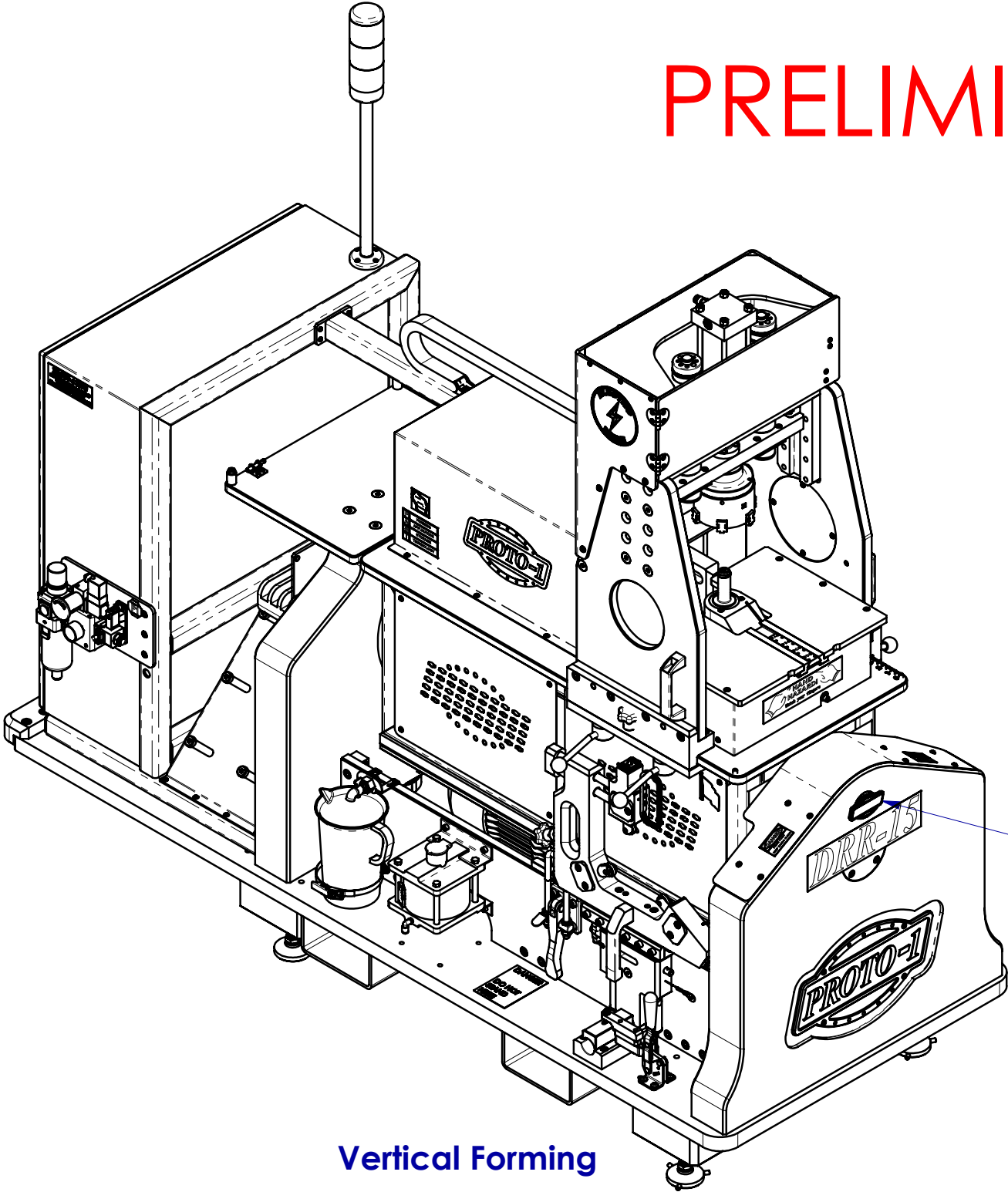


PRELIMINARY

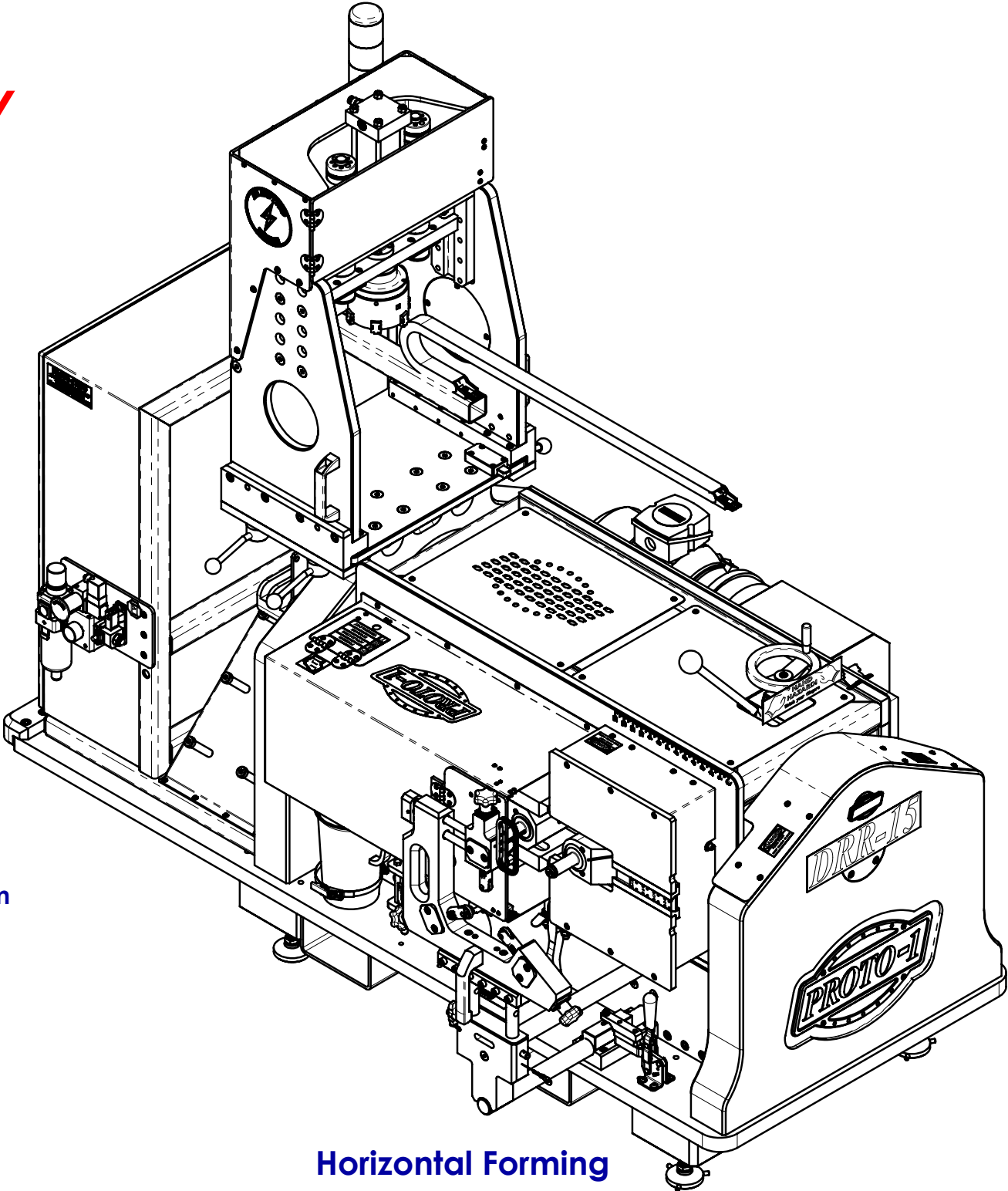


GENERAL NOTES			UNLESS SPECIFIED				10 Tower Road Winneconne, WI 54986 PROTO-1 MANUFACTURING L.L.C. RESERVES PROPRIETARY RIGHTS TO THIS DRAWING AND THE DATA SHOWN THEREON. SAID DRAWING AND DATA ARE NOT TO BE USED OR REPRODUCED FOR ANY REASON WITHOUT THE WRITTEN CONSENT OF PROTO-1 MANUFACTURING L.L.C. WWW.PROTO1MFG.COM				DRR-15 Dual Roller Upset Machine Main Assembly					JOB_QTY	
1.) ☒ = LEAVE MATERIAL AND MACHINE AFTER HEAT TREAT.			0.XXXX = ±.001"				DRAWN BY: LJM 06/27/2017			SCALE: 1:16		SHEET 3 OF 3					
2.) T.S. = THEORETICAL SHARP.			0.XXX = ±.005"														
3.) SURFACE FINISH: 125 OR BETTER			0.XX = ±.015"														
4.) BREAK ALL SHARP EDGES			0.X = ±.030"														
5.) ENGRAVE DRAWING NO. ON PART			ANGLE: ±.5 Deg.														
GAGE #:			FIXTURE #:		REPRODUCED FROM:			EST. WEIGHT (lbs): 6087.4			DRAWING NUMBER 24442-A01			REV. A			


PRELIMINARY



Vertical Forming



Horizontal Forming

GENERAL NOTES 1.) ☒ = LEAVE MATERIAL AND MACHINE AFTER HEAT TREAT. 2.) T.S. = THEORETICAL SHARP. 3.) SURFACE FINISH: 125 OR BETTER 4.) BREAK ALL SHARP EDGES 5.) ENGRAVE DRAWING NO. ON PART		UNLESS SPECIFIED 0.XXXX = ±.001" 0.XXX = ±.005" 0.XX = ±.015" 0.X = ±.030" ANGLE: ±.5 Deg.				10 Tower Road Winneconne, WI 54986 PROTO-1 MANUFACTURING L.L.C. RESERVES PROPRIETARY RIGHTS TO THIS DRAWING AND THE DATA SHOWN THEREON. SAID DRAWING AND DATA ARE NOT TO BE USED OR REPRODUCED FOR ANY REASON WITHOUT THE WRITTEN CONSENT OF PROTO-1 MANUFACTURING L.L.C. WWW.PROTO1MFG.COM		DRR-15 Dual Roller Upset Machine Main Assembly		DRAWN BY: LJM 06/27/2017 CHECKED BY: LJM 06/27/2017		SCALE: 1:12 SHEET 2 OF 3		DRAWING NUMBER 24442-A01		EST. WEIGHT (lbs): 6087.4		REPRODUCED FROM:		GAGE #:		FIXTURE #:		JOB_QTY		REV. A	
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