



NOTE:
Limit System Pressure to 2,000 PSI MAX

ISS.	REV.	DESCRIPTION	DATE	BY
02	B	Added Table Position Scales	9/3/2013	LJM
02	A	Added 2nd Regulator For Clamp Cylinders	9/3/2013	LJM

PROTO - 1
Manufacturing L. L. C.
Winneconne WI.

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Roll Form Machine
Single Roller Beader - 9" to 15" Dia. Range
Main Assembly

JOB QTY	
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DRAWN BY:	KDK	7/18/2013
APPROVED BY:		
SCALE:	1:22	
DWG. NO.	19113-01-A01	
SHEET 3 OF 3	Est. Weight: 3187.1 Lbs.	

UNLESS OTHERWISE SPECIFIED
 0.XXXX ±.001" 0.XX ±.015"
 0.XXX ±.005" 0.X ±.030"
 ANGULAR DIM: ±.5 Deg.
 SURFACE FINISH: 125
 BREAK ALL SHARP EDGES
 ENGRAVE DRAWING NO.

ISSUE
02