

# PM SCHEDULE FOR RFM-6D

	PM REQUIREMENT	INTERVAL	TYPE OF ACTION
<b>MAIN AIR REGULATOR FILTER</b>	REPLACEMENT OF FILTER ELEMENT	REPLACE FILTER ELEMENT EVERY TWO YEARS OR IF PRESSURE DROPS BELOW .1 MPa	VISUAL CHECK
<b>MAIN AIR PRESSURE GAUGE</b>	80-95 PSI	ONCE PER SHIFT	VISUAL CHECK
<b>DRIVE BELT</b>	CHECK BELT TENSION with BELT TENSION GAUGE. NEVER EXCEED 10lbs WITH ¼ in DEFLECTION	ONCE PER WEEK	IF BELT IS LOOSE: TIGHTEN TO ¼ in DEFLECTION WITH 10lbs reading on tension gauge
<b>MACHINE CLEANING</b>	CLEAR DEBRIS, WIPE DOWN SURFACES	EVERY SHIFT	USE BRUSH OR RAG; AIR BLOW (if allowed)
<b>SPINDLE HOUSING GREASING</b>	GREASING SPINNER HOUSING	EVERY 20 HOURS	ONE PUMP OF GREASE WITH PROVIDED GREASING TOOL
<b>AUTO GREASER</b>	AUTO GREASER FILL INDICATION	HMI (HUMAN MACHINE INTERFACE) SCREEN NOTIFICATION	FILL GREASER TO FILL POINT
<b>HOUSING OIL CHANGE</b>	CHANGING OIL	EVERY 200 HOURS OR UPON MACHINE NOTIFICATION (HMI)	ADD 8oz. 75w-90 GEAR OIL (AFTER DRAINING OLD OIL) SEE LUBRICATION DRAWING
<b>DRAWBAR GREASING</b>	BRUSH GREASE ON DRAWBAR ADJUSTING SHAFT FLATS (SEE LUBRICATION DRAWING)	EVERY 300 HOURS OR UPON MACHINE NOTIFICATION (HMI)	BRUSH GREASE
<b>CUT TOOL</b>	GREASE CUT TOOL	EVERY 200 PARTS	REMOVE TOOL, WIPE DOWN AND APPLY A LIGHT COAT OF GREASE ON KNIVES
<b>CUT TOOL CLEAN</b>	DEEP CLEAN CUT TOOL; TAKE TOOL APART AND CLEAN	EVERY MONTH OF OPERATION	CHECK FOR WEAR ON KNIVES AND CARBIDE PINS. REPLACE IF CHIPPED OR WORN,

