

PM SCHEDULE FOR CAM-2.5

	PM REQUIREMENT	INTERVAL	TYPE OF ACTION
MAIN AIR REGULATOR FILTER	REPLACEMENT OF FILTER ELEMENT	REPLACE FILTER ELEMENT EVERY TWO YEARS OR IF PRESSURE DROPS BELOW .1 MPa	VISUAL CHECK
MAIN AIR PRESSURE GAUGE	80-95 PSI	ONCE PER SHIFT	VISUAL CHECK
DRIVE BELT	CHECK BELT TENSION with BELT TENSION GAUGE. NEVER EXCEED 10lbs WITH ¼ in DEFELECTION	ONCE PER WEEK	IF BELT IS LOOSE: TIGHTEN TO ¼ in DEFLECTION WITH 10lbs reading on tension gauge
MACHINE CLEANING	CLEAR DEBRIS, WIPE DOWN SURFACES	EVERY SHIFT	USE BRUSH OR RAG; AIR BLOW (if allowed)
SPINDLE HOUSING GREASING	GREASING SPINNER HOUSING	EVERY 20 HOURS	ONE PUMP OF GREASE WITH PROVIDED GREASING TOOL
AUTO GREASER	AUTO GREASER FILL INDICATION	HMI (HUMAN MACHINE INTERFACE) SCREEN NOTIFICATION	FILL GREASER TO FILL POINT
HOUSING OIL CHANGE	CHANGING OIL	EVERY 200 HOURS OR UPON MACHINE NOTIFICATION (HMI)	ADD 8oz. 75w-90 GEAR OIL (AFTER DRAINING OLD OIL) SEE LUBRICATION DRAWING
DRAWBAR GREASING	BRUSH GREASE ON DRAWBAR ADJUSTING SHAFT FLATS (SEE LUBRICATION DRAWING)	EVERY 300 HOURS OR UPON MACHINE NOTIFICATION (HMI)	BRUSH GREASE
SPINNER (tool) GREASING	GREASE SPINNER(TOOL)	EVERY 200 PARTS	REMOVE SPINNER AND APPLY A LIGHT COAT OF GREASE

