

# CAM-4.0

Single offset spinner precision end forming machine  
for tube and pipe from .50" - 4" diameter



## Specifications:

Tube Diameter: .50" - 4.0"

Tube Wall: .020" - .083"

Cycle Time: 4-8 seconds depending on end form and material type

Clamp Air Cylinder: 6" bore and 2" stroke w/ rod locks

Drawbar Air Cylinder: 8" bore and 2" stroke

Singlehead Dimensions: 66.9" length x 37.1" width x 65.4" height

Doublehead Dimensions: 66.9" length x 48.0" width x 73.4" height

## Standard Features:

Warranty: One year from date of purchase

Voltage: Standard (480v/60hz/3phase)

Operation: Pneumatics

Controls: Allen Bradley micro logic 1400 PLC

Operational Screen: Maple System HMI touchscreen

Paint Color: Proto-1 blue

Cycle Start: Foot pedal

## Safety Features:

Lexan guard with key installed on it must be in place to operate

Pneumatic pressure switch

Lock-out point at the disconnect switch on electrical box

RF ID switch on hood to stop energy when opened

Lock-out point on filter regulator

## Optional:

Doublehead model available for operations to be done at same time.

Debur attachment for end finishing before/after process

Drawbar adjustment cylinder available in programmable pneumatic

position control or exlar servo cylinder for fast and precision adjustment

UL, CUL, CSA or CE certifications can be added for additional cost

Other power options are available & can be quoted

Custom control available upon request & can be quoted

Custom designed fixtures for tubing



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